



SAFETY DATA SHEET

1. Identification

Product identifier	LPS® Tapmatic® #1 Gold (Aerosol)
Other means of identification	
Part Number	40312
Recommended use	A metal-cutting fluid designed for machining a variety of metals from steel to aluminium in lower speed applications such as hand-tapping.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufacturer	
Manufacturer	
Company name	ITW Pro Brands
Address	4647 Hugh Howell Rd. Tucker, GA 30084
Country	(U.S.A.) Tel: +1 770-243-8800
In Case of Emergency	1-800-424-9300 (inside U.S.) +001 703-527-3887 (outside U.S.)
Website	www.lpslabs.com
E-mail	lpssds@itwprobrands.com

2. Hazard(s) identification

Physical hazards	Flammable aerosols Gases under pressure	Category 2 Compressed gas
Health hazards	Aspiration hazard	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		

Signal word Danger

Hazard statement Flammable aerosol. Contains gas under pressure; may explode if heated. May be fatal if swallowed and enters airways.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use.

Response If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting.

Storage Store locked up. Protect from sunlight. Store in a well-ventilated place. Do not expose to temperatures exceeding 50°C/122°F.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None known.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Petroleum Oil		64742-52-5	70 - 80
Methyl Ester of Soybean Oil		67784-80-9	1 - 10
Carbon Dioxide		124-38-9	1 - 5
Dipropylene Glycol Monobutyl Ether		29911-28-2	1 - 5
Methyl Oleate		67762-26-9	1 - 5
Distillates Petroleum Hydrotreated Heavy		64742-54-7	< 1

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	No specific first aid measures noted.
Ingestion	Not likely, due to the form of the product.
Most important symptoms/effects, acute and delayed	Aspiration may cause pulmonary edema and pneumonitis.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Contents under pressure. Pressurized container may explode when exposed to heat or flame. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
Fire fighting equipment/instructions	In case of fire: Stop leak if safe to do so. Do not move cargo or vehicle if cargo has been exposed to heat. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up. For massive fire in cargo area, use unmanned hose holder or monitor nozzles, if possible. If not, withdraw and let fire burn out.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Cool containers exposed to flames with water until well after the fire is out. In the event of fire and/or explosion do not breathe fumes.
General fire hazards	Flammable aerosol. Contents under pressure. Pressurized container may explode when exposed to heat or flame.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Many gases are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Wear appropriate protective equipment and clothing during clean-up. Emergency personnel need self-contained breathing equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.
Methods and materials for containment and cleaning up	Refer to attached safety data sheets and/or instructions for use. Stop leak if you can do so without risk. Move the cylinder to a safe and open area if the leak is irreparable. Isolate area until gas has dispersed. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. All equipment used when handling the product must be grounded. Do not re-use empty containers. Avoid prolonged exposure. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Level 3 Aerosol.

Store locked up. Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Store in a well-ventilated place. Stored containers should be periodically checked for general condition and leakage. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

U.S. - OSHA

Components

Type

Value

Form

Petroleum Oil (CAS
64742-52-5)

PEL

5 mg/m3

Oil mist

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components

Type

Value

Carbon Dioxide (CAS
124-38-9)

PEL

9000 mg/m3

5000 ppm

ACGIH

Components

Type

Value

Form

Petroleum Oil (CAS
64742-52-5)

TWA

5 mg/m3

Oil mist

US. ACGIH Threshold Limit Values

Components

Type

Value

Benzyl Acetate (CAS
140-11-4)

TWA

10 ppm

Carbon Dioxide (CAS
124-38-9)

STEL

30000 ppm

TWA

5000 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components

Type

Value

Carbon Dioxide (CAS
124-38-9)

STEL

54000 mg/m3

30000 ppm

TWA

9000 mg/m3

5000 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear appropriate chemical resistant gloves.

Other

Wear suitable protective clothing.

Respiratory protection	If permissible levels are exceeded use NIOSH mechanical filter / organic vapor cartridge or an air-supplied respirator.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Gas.
Form	Aerosol. Compressed gas.
Color	Gold.
Odor	Slight petroleum odor
Odor threshold	Not established
pH	Not applicable
Melting point/freezing point	Not established
Initial boiling point and boiling range	465.8 °F (241 °C)
Flash point	300.2 °F (149.0 °C) Cleveland Open Cup
Evaporation rate	< 0.1 BuAc
Flammability (solid, gas)	Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not established
Flammability limit - upper (%)	Not established
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	< 0.05 mm Hg @ 20°C
Vapor density	> 1 (air = 1)
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not soluble
Partition coefficient (n-octanol/water)	< 1
Auto-ignition temperature	Not established
Decomposition temperature	Not established
Viscosity	< 20 mm ² /s

Other information

Explosive properties	Not explosive.
Heat of combustion	> 30 kJ/g
Oxidizing properties	Not oxidizing.
Percent volatile	0 %
Specific gravity	0.88 - 0.9 @20°C
VOC	0 % per US State & Federal Consumer Product Regulations

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Heat. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics

Aspiration may cause pulmonary edema and pneumonitis.

Information on toxicological effects

Acute toxicity May be fatal if swallowed and enters airways.

Components	Species	Test Results
Benzyl Acetate (CAS 140-11-4)		
<u>Acute</u>		
Oral		
LD50	Rat	> 2000 mg/kg
Dipropylene Glycol Monobutyl Ether (CAS 29911-28-2)		
<u>Acute</u>		
Dermal		
LD50	Rat	> 2000 mg/kg, 24 Hours
Oral		
LD50	Rat	1820 - 2730 mg/kg
Distillates Petroleum Hydrotreated Heavy (CAS 64742-54-7)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	> 2000 mg/kg
Inhalation		
LC50	Rat	> 3.9 mg/l, 4 Hours
Oral		
LD50	Rat	> 2000 mg/kg
Methyl Oleate (CAS 67762-26-9)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	> 2000 mg/kg
Petroleum Oil (CAS 64742-52-5)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	> 2000 mg/kg
Inhalation		
LC50	Rat	> 3.9 mg/l, 4 Hours
Oral		
LD50	Rat	> 2000 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

ACGIH Carcinogens

Benzyl Acetate (CAS 140-11-4) A4 Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

Benzyl Acetate (CAS 140-11-4) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard May be fatal if swallowed and enters airways.

Chronic effects Prolonged inhalation may be harmful.

Further information None known.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Benzyl Acetate (CAS 140-11-4)		
Aquatic		
Fish	LC50 Medaka, high-eyes (<i>Oryzias latipes</i>)	3.48 - 4.6 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Benzyl Acetate 1.96

Mobility in soil No data available.

Other adverse effects None known.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents under pressure. Do not puncture, incinerate or crush. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
D003: Waste Reactive material

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

14. Transport information

DOT

UN number UN1950

UN proper shipping name Aerosols, flammable, (each not exceeding 1 L capacity)

Transport hazard class(es)

Class 2.1

Subsidiary risk	-
Label(s)	2.1
Packing group	Not available.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	N82
Packaging exceptions	306
Packaging non bulk	None
Packaging bulk	None

IATA

UN number	UN1950
UN proper shipping name	Aerosols, flammable
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	Not available.
Environmental hazards	No.
ERG Code	10L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

UN number	UN1950
UN proper shipping name	AEROSOLS
Transport hazard class(es)	
Class	2
Subsidiary risk	-
Packing group	Not available.
Environmental hazards	
Marine pollutant	No.
EmS	F-D, S-U
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

DOT



IATA; IMDG



General information

Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. Before transporting product containers: Ensure that containers are firmly secured. Ensure cylinder valve is closed and not leaking. Ensure valve outlet cap nut or plug (where provided) is correctly fitted. Ensure valve protection device (where provided) is correctly fitted. Ensure adequate ventilation. Ensure compliance with applicable regulations.

15. Regulatory information**US federal regulations**

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**Hazard categories**

Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - Yes
Pressure Hazard - Yes
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Yes

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Distillates Petroleum Hydrotreated Heavy (CAS 64742-54-7)
Petroleum Oil (CAS 64742-52-5)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	No

Country(s) or region	Inventory name	On inventory (yes/no)*
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	11-07-2016
Revision date	03-20-2017
Version #	02
Disclaimer	ITW Pro Brands cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
Revision information	This document has undergone significant changes and should be reviewed in its entirety.